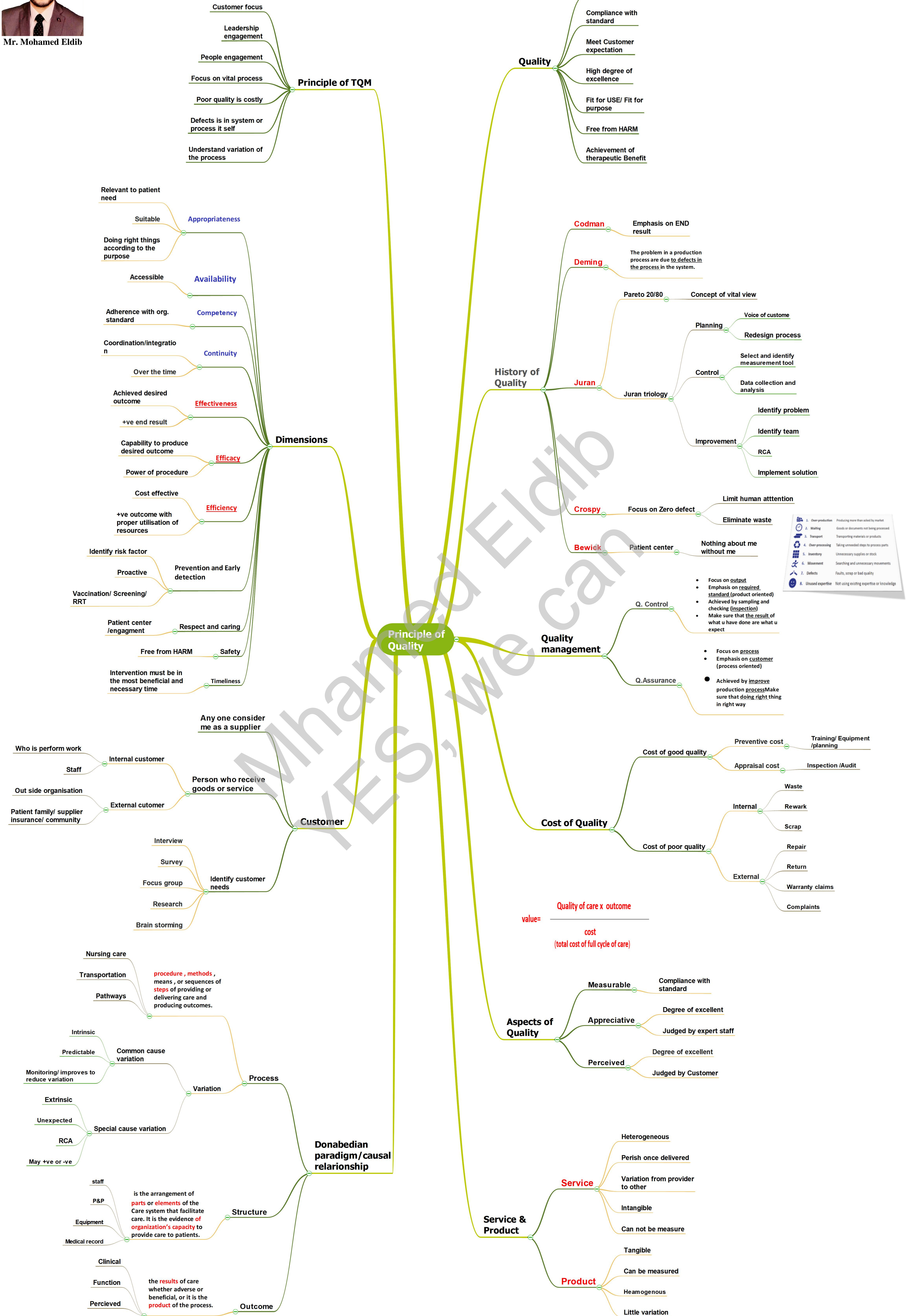




Mr. Mohamed Eldib



1. Over production	Producing more than asked by market
2. Waiting	Goods or documents not being processed
3. Transport	Transporting materials or products
4. Over processing	Taking unneeded steps to process parts
5. Inventory	Unnecessary supplies or stock
6. Movement	Searching and unnecessary movements
7. Defects	Faults, scrap or bad quality
8. Unused expertise	Not using existing expertise or knowledge

$$\text{value} = \frac{\text{Quality of care} \times \text{outcome}}{\text{cost (total cost of full cycle of care)}}$$